

# Technical data sheet

## ALBERDINGK® LUX 481

### Characteristic:

Aqueous, anionic, UV-crosslinkable dispersion based on aliphatic polyester polyurethane and copolymer of acrylic acid esters.

### Specification:

|                |      |             |  |
|----------------|------|-------------|--|
| Solids content | %    | 39.0 - 41.0 | <b>According to:</b><br>ISO 3251<br>0.5 g weighed quantity at<br>105°C |
| pH- value      |      | 7.0 - 8.0   | ISO 976  |
| Viscosity      | mPas | 10 - 500    | ISO 2555, Brookfield RVT<br>Spindle 1/rpm 20/factor 5                  |

### Further typical data\*:

|              |                   |           |                      |
|--------------|-------------------|-----------|----------------------|
| MFFT         | °C                | ca. 0     | <b>According to:</b> |
| Density      | g/cm <sup>3</sup> | 1.0 - 1.1 | ISO 2811-1           |
| Solvent-free |                   |           |                      |

### Film properties\*:

|   |   |         |                                  |
|---|---|---------|----------------------------------|
| Pendulum hardness (König)<br>after UV-curing  | s | ca. 100 | <b>According to:</b><br>ISO 1522 |
| Pendulum hardness (König)<br>before UV-curing | s | ca. 25  | ISO 1522                         |

### Highlights:

- physically drying before UV-curing
- excellent coffee and redwine resistance in pigmented lacquers
- very good scratch and chemical resistances
- very high blocking resistance

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### Applications:

Radiation curing lacquer and primer with very high chemical and dyestuff resistances for wood, plastic and metal. Also crosslinkable with polyisocyanate (e.g. Baydydur XP 2487/1). Especially suitable for pigmented lacquers.

### Curing recommendations:

Photoinitiator (e.g. Omnirad 500 (former Irgacure 500)): 1% on the delivered form.

Belt speed: 5 - 10 m/min., 1 Hg-lamp 80 W/cm

### Storage:

In originally closed containers ALBERDINGK-dispersions are stable when stored at 20°C for 6 months after delivery date. The recommended temperature-range for storage is 5 - 30°C. Freezing or storage at higher temperatures than 30°C, can affect the viscosity or the average particle size and finally lead to a sedimentation or coagulation. A contamination with bacteria, fungi or algae can damage the product irreversibly. The product is only preserved for the transport. For a longer storage time, we recommend to add additional preservative. A warranty for the sterility after storage can not be granted. ALBERDINGK BOLEY GmbH assures that the data mentioned under "specification" are stable for 6 months after delivery date, if the product is stored under the recommended conditions. A longer storage does not mean that the product is not usable anymore, but we recommend to check the specification data before use. A warranty after 6 months of storage can not be given by ALBERDINGK BOLEY GmbH. The product should be stirred well before use.

### Packaging:

plastic drums (120 kg)  
one-way container (approx. 1000 kg)  
as bulk in tank cars, by agreement.

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**Safety:**

For further information on product safety please refer to the current safety data sheet.

**Notice:**

\* General information - the values can not be considered as part of the product specification.